

## Procedures after Control Module Replacement – KX11



- If you replaced the control modules of KX11 model, you need to do related operations through GLDS to complete the replacement work.
- This instruction shows you what you need to do by GLDS after you replaced the controllers.

# Procedures after Control Module Replacement for KX11



Steps	Operation	CEM	TCM	TACM	SRS	SAS	PSCM	VDDM	DEM	FLC	FLR	SODL/SODR	DDM/PDM	SMD	PAS	POT	Other Module
1	Software Reload	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
2	Set IMMO	●	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
3	Add Keys	●	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
4	Sunroof Calibration	●	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
5	Perform Initial Learning	×	●	×	×	×	×	×	×	×	×	×	×	×	×	×	×
6	Calibration (gear position sensor)	×	×	●	×	×	×	×	×	×	×	×	×	×	×	×	×
7	IMU Calibration	×	×	×	●	×	×	×	×	×	×	×	×	×	×	×	×
8	IMU & SAS Calibration	×	×	×	●	●	●	●	×	×	×	×	×	×	×	×	×
9	Bleeding of Brakes	×	×	×	×	×	×	●	×	×	×	×	×	×	×	×	×
10	EPB Calibration	×	×	×	×	×	×	●	×	×	×	×	×	×	×	×	×
11	AOC Bleeding	×	×	×	×	×	×	×	●	×	×	×	×	×	×	×	×
12	Dynamic or Static Calibration for FLC	×	×	×	×	×	×	×	×	●	×	×	×	×	×	×	×
13	Dynamic Calibration for FLR	×	×	×	×	×	×	×	×	×	●	×	×	×	×	×	×
14	Dynamic Calibration for SODL/SODR	×	×	×	×	×	×	×	×	×	×	●	×	×	×	×	×
15	Window Initialization	×	×	×	×	×	×	×	×	×	×	×	●	×	×	×	×
16	Seat Module Calibration	×	×	×	×	×	×	×	×	×	×	×	×	●	×	×	×
17	AVM Camera Calibration	×	×	×	×	×	×	×	×	×	×	×	×	×	●	×	×
18	POT Calibration	×	×	×	×	×	×	×	×	×	×	×	×	×	×	●	×

NOTE: The ● mark means need to operate, the X marks means don't need to operate



After replacing a new CEM (central electronic module, we need reload the software and write the ESK code; but when a new CEM installed, there are no VIN information, so GLDS could not get VIN information, it shows VIN "0000000000000000", we need write the right VIN code first.

The operations are as follows:

## Step 1: Turn off GLDS VIN decoding

The screenshot illustrates the steps to turn off VIN decoding in the Geely Diagnostic System. The interface is divided into several windows:

- 1:** The main application window with a menu icon circled in red.
- 2:** The "Manage Settings" option in the menu is circled in red.
- 3:** The "Settings" window is open, showing the "Personalize Settings" tab. The "VIN decoding" option is circled in red.
- 4:** The "VIN decoding" dropdown menu is open, and the "OFF" option is circled in red.
- 5:** A confirmation dialog box titled "Vin Decoding" is shown, with the "Continue" button circled in red. The text in the dialog reads: "You have selected to turn off the VIN decoding. Only use this to change to an applicable vehicle profile as it will have an effect on the vehicle communication. Please confirm to proceed."
- 6:** The "Save" button at the bottom of the settings window is circled in red.



**Step 2:** Close GLDS and restart again, write the right VIN code and click “connect”;

**Step 3:** Choose Software module, reload CEM software(if failed, restart the program and reload again);

**Step 4:** On “SET IMMO” , write ESK code to new CEM.

Note:

- When reloading CEM software, connect a battery charger to ensure vehicle power supply;
- After finishing these steps, turn on the GLDS “VIN decoding” .

The screenshot displays the Geely Diagnostic System interface. At the top, there are navigation tabs: Home, Search Vehicle, Recent Vehicles, and Connected Vehicles. The 'Connected Vehicles' section contains a table with the following data:

VIN	Model	Year	Connection	Status
0000000000000000	KX11	2021	虚拟 #1	

A red box highlights this row. Below the table is the 'Fine-tune Vehicle' section, which includes a VIN input field containing 'LD37852D2MS' and '006189', a 'Connect' button, and various other vehicle configuration options like Model (KX11), Year, Partner Group (China), Engine, Transmission, Steering, Body Style, and Special Vehicle. A red oval highlights the VIN input field, and another red oval highlights the 'Connect' button. A red arrow points from the 'Connect' button in the table to the 'Connect' button in the 'Fine-tune Vehicle' section.

# Add/Remove Keys



- Download software “Add/remove key” (operations are the same with other software upgrades and reload);
- Run the software program and a new interface will be opened, we can choose “add key” or “remove all keys”;

## Notes:

- All the keys will be removed when we choose “ remove all keys”, unable to select the number of keys to remove;
- When adding keys, only one key can be added at one time, put the key to be added on the storage box , and it’s not allowed to add multiple keys at the same time;
- 12 Keys can be learnt in maximum.

The screenshot displays the Geely Diagnostic System interface. The main window shows a vehicle model 'KK11, 2021 X' and a 'Software' section with 'Download Software' and 'Download History' tabs. A table lists 'Selected Parts' with one entry: 8892871953, 'Add/remove key'. A 'Programming keys' dialog box is open, displaying the following text:

**Programming keys**

This function is used to add a new key or remove a non-functioning or lost key.  
To erase one key, all the other keys for that specific vehicle must be present.

Select one of the following options:

- Add key
- Remove all keys
- Close

A text box contains the text: CEM - Number of keys  
2

Buttons at the bottom of the dialog are: Add key, Remove all keys, and Close.



## Steps:

1. Before replace CEM, remove all keys with the original CEM;
2. Replace new CEM;
3. Reload CEM software (check steps on the CEM training course) ;
4. Match CEM (SET IMMO);
5. Add old keys to the new CEM.

The screenshot shows the Opel diagnostic software interface. At the top, there are navigation tabs for 'Home', 'KX11, 2021', 'Diagnostics', and 'Software'. The main area displays vehicle information: VIN: LB37852D2MS006189, Model/Year/Chassis: KX11, 2021, 006189, Connection: Virtual #1, and 12.1 V. Below this, there are buttons for 'Purchase Software' and 'Download Software'. The 'Find/Add Software' section is active, showing a table of software options:

Part Number	Description	Comments	Size (...)	Download Time (min)
<input type="checkbox"/>	8892871953	Add/remove key	126	1
<input type="checkbox"/>	8894791373	MAINTENANCE MODE	126	1
<input type="checkbox"/>	8893171475	POT CAL	126	1
<input checked="" type="checkbox"/>	8892872259	SET IMMO	126	1

Below the table, there is a 'Selected Software' section with a table:

Part Number	Description	Comments	Size (kB)	Download Ti...
<input checked="" type="checkbox"/>	8892872259	SET IMMO	126	1

An 'Enter Order Reference' dialog box is open, showing 'Order Reference: 1'. A red arrow points from this dialog box to the 'Set IMMO' software entry in the table on the right.

The screenshot shows the 'Set IMMO' software selection screen. It features a table with the following columns: 'TCAM防盗写入', 'TCAM', 'ECM防盗码写入', 'ECM', and 'CEM防盗码写入', 'CEM'. Each row has a corresponding radio button. The 'TCAM' radio button is selected. A red arrow points from the 'Set IMMO' software entry in the table on the left to the 'TCAM' radio button in this screen.

## Note:

After replace CEM/ECM, match them through GLDS "Set IMMO" sequence, no need to apply and write ESK code manually.

# Sunroof Calibration



Geely Diagnostic System



Home KX11, 2021 X

Diagnostics Software



VIN: LB37852D2MS006189  
Model/Year/Chassis: KX11, 2021, 006189

Connection: Virtual #1  
12.1 V Active

Network

Fault Tracing

Components

Service Functions

Source 3/24/2022 9:21:46 AM

ECUs		Other	
ID	Name	ID	Name
	CEM		
4/56	Central Electronic Module (CEM)		

- Documents
  - Wiring Diagrams
  - Parameters
  - Activations
  - Diagnostic Sequences
- Diagnostic Sequences**
- Ambient light module ALMCalibration
  - Brake Pedal Sensor Position Calibration
  - Calibration of WMM before mounting wiper blades.
  - Change vehicle mode to Normal mode or Transport mode
  - Sunroof Calibration**
  - Upload loginId to ota

VIRTUAL (VCC-801687-1, version 1.2)

Information

Start sunroof calibration by pressing the buttons below

**Warning!** Switch on the ignition (usage mode Active), the sunroof is closed.

Sunroof Calibration

Close

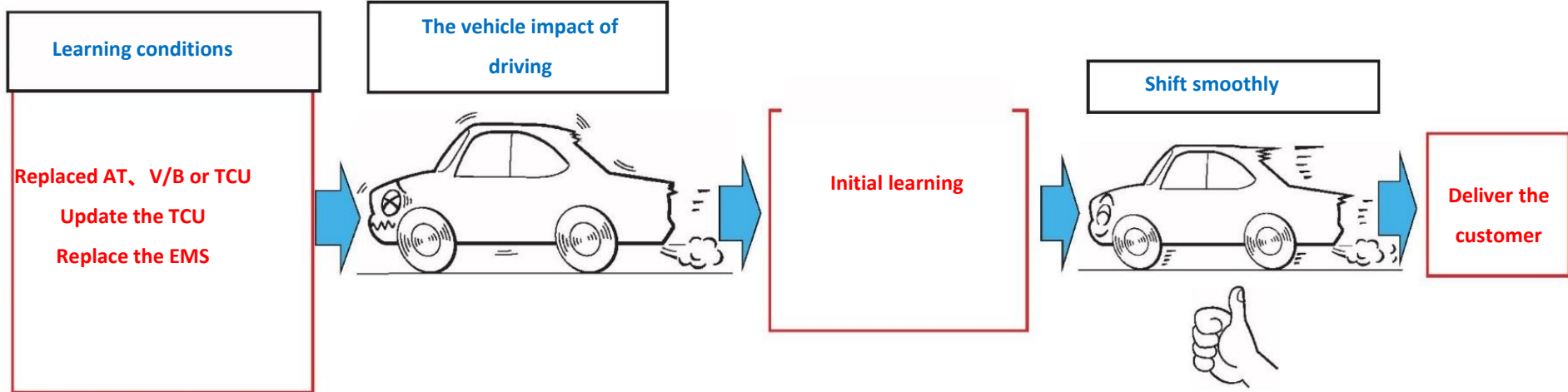
CEM → Diagnostic Sequences → Sunroof Calibration



# How to perform initial learning



If the automatic transmission or the TCM are replaced, or the TCM software is reloaded, be sure to perform initial learning.



# How to perform initial learning



**Step 1:** warm-up (ATF temperature is between 40°C and 110 °C. Caution: if the ATF temperature is not between 40°C and 110 °C, initial learning cannot be performed)

**Step 2:** garage shift learning

with the vehicle stationary, depress the brake and keep the shift lever in “N” position for 3 seconds. Then, shift from “N” into “D” position, and maintain this condition for 3 seconds. Repeat this procedure 5 times. Then repeat 5 times in the same way for “R” position.

**Step 3:** gear shift control learning

in “D” position, with the throttle opening angle between 25% and 35%, drive until 8<sup>th</sup> gear. and Then, release the accelerator pedal and coast, and bring the vehicle to a stop within 60 seconds, repeat this procedure 10 times.

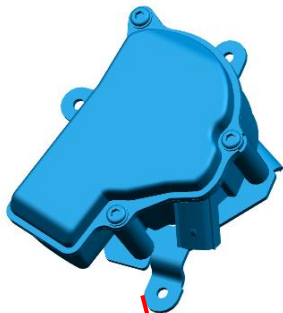
**Step 4:** check learning results

check that variable speed shock and shift shock have decreased compared to the conditions before learning.



## TACM - Transmission actuator control module

Once TACM disassembled from transmission, you need do the TACM calibration on GLDS.



The screenshot shows the GLDS software interface. On the left, a sidebar contains menu items: Network, Fault Tracing, Components, and Service Functions. The main window is titled 'ECUs' and shows a table with columns 'ID' and 'Name'. The table contains one entry: '4/209 Transmission Actuator Control Module (TACM)'. To the right, a 'Diagnostic Sequences' panel is open, showing a list with 'Transmission Actuator Control Module (TACM)'. A red arrow points from this list item down to a large white dialog box. The dialog box has the title 'Calibration of gear position sensor'. It contains a note: 'Note! Calibration of the integral gear position sensor in the Transmission Control Module (TCM) must be carried out when the control module has been replaced or removed from the automatic transmission.' Below this is an 'Instructions' section with a bulleted list: 'Set the vehicle to usage mode Active.', 'Place the gear selector lever in Neutral (N).', and 'Click Start to activate calibration of the gear position sensor.' Another note at the bottom of the dialog states: 'Note! During calibration, it is important that the Gear Selector Module (GSM), gear selector assembly and linkage are free of faults.' At the bottom of the dialog, there is a circular icon, a rectangular input field, and two buttons labeled 'Start' and 'Close'.

ID	Name
4/209	Transmission Actuator Control Module (TACM)

**Calibration of gear position sensor**

Note! Calibration of the integral gear position sensor in the Transmission Control Module (TCM) must be carried out when the control module has been replaced or removed from the automatic transmission.

**Instructions**

- Set the vehicle to usage mode Active.
- Place the gear selector lever in Neutral (N).
- Click Start to activate calibration of the gear position sensor.

Note! During calibration, it is important that the Gear Selector Module (GSM), gear selector assembly and linkage are free of faults.

Start Close



## ➤ IMU calibration on SRS

When replacing the Supplementary Restraint System Module (SRS) or when the Supplementary Restraint Module (SRS) has been removed for some reason, the internal sensors must be calibrated. The SRS warning light is lit and a text message appears in the combined instrument display as long as no calibration has been carried out.

The Supplementary Restraint System Module (SRS) functionality is active even without calibration, but other systems in the vehicle which use the signals from the internal sensors will not have full functionality unless calibration is performed.

### Instructions

1. Park the vehicle on a flat surface.
2. Empty the vehicle of cargo and occupants, including the driver.
3. Check the tire pressure.
4. The vehicle must be in usage mode Active.
5. Turn off the ignition. Wait 20 seconds.
6. Turn on the ignition. Wait 20 seconds.
7. Start the calibration procedure by clicking Start. Provided that you follow the instructions above, the SRS warning message and the text message in the combined instrument display disappear when calibration is complete.

Start calibration



Close

## ➤ SAS & IMU calibration on VDDM

### Information

The test will calibrate the following sensor in the Vehicle Dynamics Domain Master (VDDM).

- Steering Angle Sensor Module (SAS) (located in the Steering Wheel Module (SWM))

The test will calibrate the following sensors located in the inertial measurement unit (IMU), which is physically located in the Supplemental Restraint System Module (SRS).

- Lateral acceleration sensor
- Longitudinal acceleration sensor
- Yaw rate sensor

### Preconditions

Before running this test it is important to check the control module for internal errors. The test cannot be started if any DTCs concerning internal errors are set.

### Instructions

- Park the vehicle on a level surface with the wheels pointing straight ahead.
- Release the brake pedal (no braking).
- Turn on the ignition.
- Press "Calibrate".

Steering Angle Sensor Module (SAS) calibration status

Calibrating the inertial measurement unit (IMU)

Calibrate

Close



## ➤ SAS & IMU calibration on VDDM

### Information

The test will calibrate the following sensor in the Vehicle Dynamics Domain Master (VDDM).

- Steering Angle Sensor Module (SAS) (located in the Steering Wheel Module (SWM))

The test will calibrate the following sensors located in the inertial measurement unit (IMU), which is physically located in the Supplemental Restraint System Module (SRS).

- Lateral acceleration sensor
- Longitudinal acceleration sensor
- Yaw rate sensor

### Preconditions

Before running this test it is important to check the control module for internal errors. The test cannot be started if any DTCs concerning internal errors are set.

### Instructions

- Park the vehicle on a level surface with the wheels pointing straight ahead.
- Release the brake pedal (no braking).
- Turn on the ignition.
- Press "Calibrate".

Steering Angle Sensor Module (SAS) calibration status

Calibrating the inertial measurement unit (IMU)

Calibrate

Close

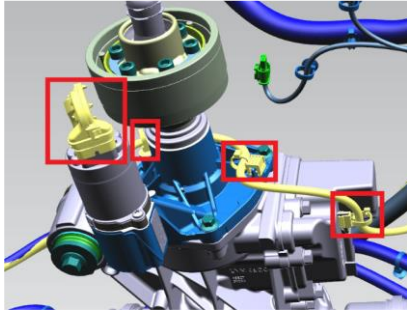
## ➤ VDDM Diagnostic Sequences

Documents	Wiring Diagrams	Parameters	Activations	Diagnostic Sequences
<b>Diagnostic Sequences</b>				
	<a href="#">Bleeding of brakes</a>			
	<a href="#">Brake Plate Maintenance Mode Switch</a>			
	<a href="#">Calibration of the Steering Angle Sensor Module (SAS) and sensors in the IMU</a>			
	<a href="#">EPB Calibration (Left ECU)</a>			
	<a href="#">Height Sensors Calibration</a>			
	<a href="#">Pump Motor Slow Down Test</a>			



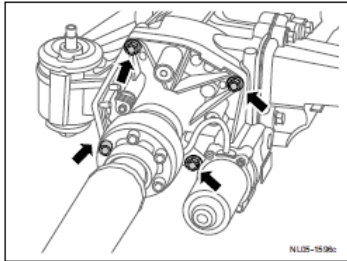
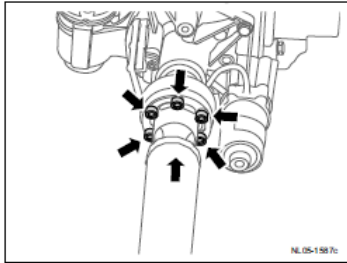
# Maintenance and repair

## Disassembly and assembly procedure of AOC(DEM)



The disassembly steps are shown on the left:

- Remove the connector and wiring harness
- Remove the bolts connecting the propshaft to the torque manager flange
- Remove the 4 bolts connecting the torque manager to the rear main reducer
- Remove the torque manager (Be careful that there will be some lubricating oil flow out)



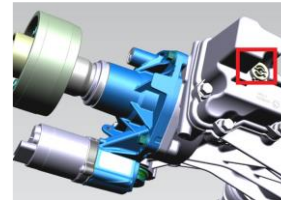
The installation steps are reversed.

### Notes:

- The bolts connecting the propshaft and AOC should be tightened diagonally
- After the torque manager is assembled, refill some oil (habot 311)
- During installation, the white spot on the rear end of the propshaft should be within the two white lines on the rear main reduction flange
- After replacing the AOC, do “bleeding” by the following methods:

Do “bleeding” automatically

Start the vehicle, keep the speed above 20Km/h and drive straight, hold the accelerator pedal driving for 10 minutes, then stop and turn off the engine; repeat the above operation 4-5 times





Network

Fault Tracing

Components

Service Functions

Source 3/25/2022 3:22:08 PM

ECUs Other

ID	Name
4/291	Forward Looking Radar (FLR)

Documents Wiring Diagrams Parameters Activations Diagnostic Sequences

Diagnostic Sequences

- Calibration of the Forward Looking Radar(FLR)

## P2P (VCC-801804-1, version 1.5)

### Calibration of the Forward Looking Radar(FLR)

The Radar Module needs to be calibrated if one or more of the following criteria are fulfilled:

- New module hardware has been installed
- The module has been removed from its original position and remounted
- A relevant DTC for missing calibration is set.

**Note!** Sensor Determination Lock Control It must be performed after the new radar is replaced

**Note!** Make sure that the module is correctly mounted before calibration

#### Driving instructions

Drive the vehicle on the road. The radar calibrates itself when the following conditions are fulfilled:

- The vehicle speed is at least above 10 km/h, but preferably above 30 km/h. The lower the speed maintained, the longer the calibration takes.
- Drive straight ahead as much as possible in areas with many visible objects close to the road. Winding roads require longer calibration time. Avoid tunnels during calibration.
- Drive in lanes closest to fixed objects, such as guard rails and signs. It is preferable to have road markings visible on both sides of the road.
- Weather conditions such as snow or heavy rain may prolong the calibration time.

The time the calibration takes depends on how often the above conditions are fulfilled during the driving cycle.

Start radar calibration

Close



Network

Fault Tracing

Components

Service Functions

Source 3/25/2022 3:22:08 PM

Documents Wiring Diagrams Parameters Activations Diagnostic Sequences

ECUs Other

ID	Name
<input type="text"/>	<input type="text" value="SODL"/>
4/245	Side Obstacle Detection Control Module Left (SODL)

Diagnostic Sequences

Side Obstacle Detection Control Module Left (SODL)Calibration

## Caution:

Actually SODL & SODR are the same (same part number), but if you disassembled them from the vehicle, you shall make sure that they are not mixed up and assemble them to the original location; otherwise there will be DTC and SODL/SODR will lose communication.

### Side Obstacle Detection Control Module Left (SODL) Calibration

The Radar Module needs to be calibrated if one or more of the following criteria are fulfilled:

- New module hardware has been installed
- The module has been removed from its original position and remounted
- A relevant DTC for missing calibration is set.

Note! Sensor Determination Lock Control It must be performed after the new radar is replaced

Note! Make sure that the module is correctly mounted before calibration

Sensor Determination Lock Control



Start radar calibration



### Driving instructions

Drive the vehicle on the road. The radar calibrates itself when the following conditions are fulfilled:

- The vehicle speed is at least above 10 km/h, but preferably above 30 km/h. The lower the speed maintained, the longer the calibration takes.
- Drive straight ahead as much as possible in areas with many visible objects close to the road. Winding roads require longer calibration time. Avoid tunnels during calibration.
- Drive in lanes closest to fixed objects, such as guard rails and signs. It is preferable to have road markings visible on both sides of the road.
- Weather conditions such as snow or heavy rain may prolong the calibration time.

The time the calibration takes depends on how often the above conditions are fulfilled during the driving cycle.



Close





Network Fault Tracing

Source 3/25/2022 3:22:08 PM

Components

Service Functions

ECUs Other

ID	Name
4/290	Forward Looking Camera (FLC)

Documents Wiring Diagrams Parameters Activations Diagnostic Sequences

Diagnostic Sequences

- Calibration of the Forward Looking Camera (FLC)
- Calibration of the Forward Looking Camera (FLC)

P2P (VCC-801790-1, version 1.5)

## Calibration of the Forward Looking Camera (FLC)

The Forward Looking Camera (FLC) needs to be calibrated if one or more of the following conditions are present:

- New hardware for the Forward Looking Camera (FLC) has been installed.
- The control module has been removed from its original position and remounted.
- A DTC for missing calibration is set.

按照如下提示放置标靶:

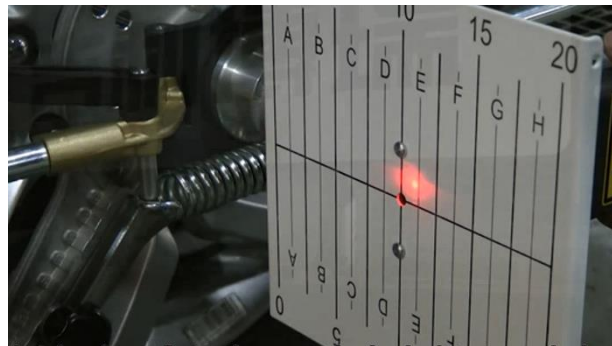
- 标靶正对车辆
- 标靶距离车辆前轴6m
- 标靶中心距地面1.45m

Place the calibration plate as follow:

- The plate is placed directly in front of the vehicle;
- The plate is placed 6m away from the front axel of the vehicle;
- The center of plate is 1.5m from the ground.

Start camera calibration

Close





- Network
- Fault Tracing
- Components**
- Service Functions

Source 3/25/2022 3:22:08 PM

ECUs		Other	
ID	Name		
	FLC		
4/290	Forward Looking Camera (FLC)		

Documents | Wiring Diagrams | Parameters | Activations | **Diagnostic Sequences**

### Diagnostic Sequences

- Calibration of the Forward Looking Camera (FLC)
- Calibration of the Forward Looking Camera (FLC)

## Calibration of the Forward Looking Camera (FLC)

The Forward Looking Camera (FLC) needs to be calibrated if one or more of the following conditions are present:

- New hardware for the Forward Looking Camera (FLC) has been installed.
- The control module has been removed from its original position and remounted.
- A DTC for missing calibration is set.

Calibration can be performed at any time of day or night, but should be avoided in the following circumstances:

- Heavy rain.
- Snowfall.
- Fog.
- On wet roads at night.
- On dark roads without visible or with narrow road markings.



If window automatic closing or anti-pinch function can not work normally, you need do the **window self-learning** as follow:

- Operate the switch, pull up the window to fully close, continue to pull the window switch up and hold it for 3 seconds, release the switch;
- Operate the switch, pull down the window to fully open, continue to pull the window switch down and hold it for 3 seconds, release the switch;

You can also operate window initializing through GLDS, door module:

The screenshot shows the diagnostic software interface for a 2021 Chrysler vehicle. The top navigation bar includes 'Home', 'Diagnosis', and 'Software'. The main area displays the vehicle's VIN (LB37853D2M5006189) and Model/Year/Chassis (KX11, 2021, 006189). The 'Connection' status is 'Virtual #1' and 'Active' with a voltage of 12.1 V. The 'Source' is '3/24/2022 9:21:49 AM'. The 'ECUs' table is visible, listing various modules. The 'Diagnostic Sequences' list includes 'Front Control Unit Self-Test', 'Initializing the window in the front door', 'Mirror FOLD/UNFOLD', and 'Window control test'.

ID	Name
4/184	Active Safety Domain Master (ASDM)
4/466	Driver Door Module (DDM)
4/469	Passenger Door Module (PDM)
4/539	Rear Left Door Module (RLDM)
4/540	Rear Right Door Module (RRDM)
4/163	Vehicle Dynamics Domain Master (VDDM)

# Seat Module Calibration



吉利汽车 GEELY AUTO

Home KX11, 2021 X

Diagnostics Software

扬飏 陈

VIN: LB37852D2MS006189  
Model/Year/Chassis: KX11, 2021, 006189

Connection: Virtual #1  
12.1 V Active

Source: 3/24/2022 9:21:46 AM

Documents Wiring Diagrams Parameters Activations **Diagnostic Sequences**

ECUs	Other
ID	Name
	SM
4/422	Driver Seat Module (SMD)
4/197	Electronic Gear Selector Module (EGSM)
4/423	Passenger Seat Module (SMP)

Diagnostic Sequences

Driver Seat Module (SMD) Calibration

Driver Seat Module (SMD) Calibration

- Switch on the ignition (usage mode Active).
- Driver should leave the seat before start calibration.
- Press "Calibrate".

Using GLDS, Diagnostics, Components:  
SMD/SMP → Diagnostic Sequences → Seat module calibration

Calibrate

Close



- Using GLDS, purchase “POT CAL” software;
- Click “continue” to start the calibration;
- After finished calibration, check the functions of power operated tailgate.

Geely Diagnostic System

Home KX11, 2021 X 扬融球

吉利汽车 GEELY AUTO Diagnostics Software

VIN: LB37852D2MS006189 Model/Year/Chassis: KX11, 2021, 006189 Connection: Virtual #1 12.1 V Active

Purchase Software Download Software Advanced Test

Find/Add Software

Upgrades Hardware Changes Function Changes All

Part Number	Description	Comments	Size (...)	Download Time (min)
<input type="checkbox"/> 8892871953	Add/remove key		126	1
<input type="checkbox"/> 8894791373	MAINTENANCE MODE		126	1
<input checked="" type="checkbox"/> 8893171475	POT CAL		126	1
<input type="checkbox"/> 8892872259	SET IMMO		126	1

Order Queue Order History Query Order

Order ID	Order Date	Expiration Date	Order Status
4045360793211537333			Available

Selected Software

Part Number	Description	Comments	Size (kB)	Download Ti...
<input checked="" type="checkbox"/> 8893171475	POT CAL		126	1

Purchase Revoke Cancel

Order Details

VIN: LB37852D2MS006189

Order Reference: 1

Control modules to be loaded: CEM

Size: 97 kB

Power Operated Tailgate Module (POT) Calibration

Warning! Panel tailgate is closed. Switch on the ignition (usage mode Active).

Continue



# Happy Life Geely Drive

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